

# Welding Certificate

No.: MZ.1090-2.0627-03

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:  
This welding certificate is valid in connection with the Certificate No.: 2374-CPR-0627 in the field of CPR

**Manufacturer:** Ferrotech GmbH  
Bahnhofstraße 3  
D – 76698 Ubstadt-Weiher

**Manufacturing facility(ies):** Ferrotech GmbH  
Bahnhofstraße 3  
D – 76698 Ubstadt-Weiher

**Technical specification:** EN 1090-2:2008+A1:2011

**Execution class(es):** EXC3 according EN 1090-2:2008+A1:2011

**Welding Process(es):** 138 – MAG welding with metal cored electrode  
(Reference no. acc. to DIN EN ISO 4063) 141 – Gas tungsten arc welding

**Parent Material:** S235, S275, S355 according to EN 1090-2, table 2 and 3  
(Grade, Standard) Stainless steel according to EN 1090-2, table 4

**Responsible Welding Coordinator:** Karlheinz Faust, 06.08.1939, SFI  
(Surname, Name, Date of birth, Qualification)

**Substitute:** Oliver Niederbühl, 15.12.1964, SFM  
(Surname, Name, Date of birth, Qualification)

**Assistant:** -  
(Surname, Name, Date of birth, Qualification)

**Confirmation:** All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Begin of validity:** 17.11.2014  
(First issue date)

**Next surveillance date:** 17.11.2018

**Period of validity:** This certificate remains valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.

**Remarks:** For stainless steel grades the approval document Z-30.3-6 of DIBt must be observed.

**Place and issue date:** Essen, 27.01.2017

  
Dipl.-Ing. (FH) Korff, Klaus  
Certification body Metall-Zert (NB 2374)

