

Welding Certificate



No.: MZ.1090-2.0627-04

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-0627 in the field of CPR

Manufacturer:

Ferrotech GmbH
Bahnhofstraße 3
D – 76698 Ubstadt-Weiher

Essential manufacturing facility(ies)

Ferrotech GmbH
Bahnhofstraße 3
D – 76698 Ubstadt-Weiher

Technical specification:

EN 1090-2:2008+A1:2011

Execution class(es):

EXC3 according to EN 1090-2:2008+A1:2011

Welding Process(es):

(Reference no. acc. to DIN EN ISO 4063)

135 - Metall-Aktivgasschweißen
138 - MAG mit metallpulvergefüllter Drahtelektrode
141 - Wolfram-Inertgasschweißen

Parent Material:

(Grade, Standard)

S235, S275, S355 according to EN 1090-2, table 2 and 3
Stainless steel according to EN 1090-2, table 4

Responsible Welding Coordinator:

(Surname, Name, Date of birth, Qualification)

Karlheinz Faust, 06.08.1939, SFI

Substitute:

(Surname, Name, Date of birth, Qualification)

Oliver Niederbühl, 15.12.1964, SFM

Assitant:

(Surname, Name, Date of birth, Qualification)

Kevin Niederbühl, 18.04.1990

Confirmation:

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity:

(First issue date)

17.11.2014

Next surveillance date:

17.11.2021

Period of validity:

This certificate remains valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.

Remarks:

Welding in the EXC3 design class may only be carried out within the scope of the qualifications according to EN ISO 15614-1

Place and issue date:

Essen, 17.02.2019

Dipl. Ing. Mayerhofer, Klaus
Certification body Metall-Zert GmbH

